

Work Order ID 122268-2

Thursday, February 05, 2015 11:29:45 AM

\*122268\*

Page 1

Item ID: D206-718-011

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Fuel Scupper

Stop \*NS2\*

Start Date: 7/3/2014 Start Qty: 8.00

\*8\*

Required Date: 7/14/2014 Req'd Qty: 8.00

\*8\*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: ML3 Date: 15 Feb 05 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr     | Revision Nbr |
|--------------|--------------|
| IIN-D206-718 | A            |

|                               |                                                             |      |  |  |  |  |  |  |  |
|-------------------------------|-------------------------------------------------------------|------|--|--|--|--|--|--|--|
| 100                           | Document Control                                            | 0.00 |  |  |  |  |  |  |  |
| *100*                         | DOCUMENT CONTROL                                            |      |  |  |  |  |  |  |  |
| DC                            | Memo                                                        | 0.00 |  |  |  |  |  |  |  |
| Doc.Control -USB or Paperwork | Photocopy bluefile & type labels per PPPD206-718-011 CHG001 |      |  |  |  |  |  |  |  |

DAS  
28  
9-89

FEB 23 2015

|     |          |      |  |  |  |  |  |  |  |
|-----|----------|------|--|--|--|--|--|--|--|
| 110 | Pick Kit | 0.00 |  |  |  |  |  |  |  |
|-----|----------|------|--|--|--|--|--|--|--|

|           |      |      |  |  |  |  |  |  |  |
|-----------|------|------|--|--|--|--|--|--|--|
| *110*     |      |      |  |  |  |  |  |  |  |
| Packaging | Memo | 0.00 |  |  |  |  |  |  |  |
| Packaging |      |      |  |  |  |  |  |  |  |

DAS  
28  
9-89

DAS  
46  
9-89

FEB 05 2015

|     |                                         |      |  |  |  |  |  |  |  |
|-----|-----------------------------------------|------|--|--|--|--|--|--|--|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 |  |  |  |  |  |  |  |
|-----|-----------------------------------------|------|--|--|--|--|--|--|--|

|                 |      |      |  |  |  |  |  |  |  |
|-----------------|------|------|--|--|--|--|--|--|--|
| *120*           |      |      |  |  |  |  |  |  |  |
| QC              | Memo | 0.00 |  |  |  |  |  |  |  |
| Quality Control |      |      |  |  |  |  |  |  |  |

DAS  
28  
9-89

FEB 23 2015

APR 5 1975

666  
57  
999

# Work Order ID 122268

Thursday, February 05, 2015 11:29:45 AM

\*122268\*

Page 2

Item ID: D206-718-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Fuel Scupper

Start Date: 7/3/2014 Start Qty: 8.00

\*8\*

Cust Item ID:

Required Date: 7/14/2014 Req'd Qty: 8.00

\*8\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                                                          | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|-----------------------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Packaging                                                                         | 0.00                 |         |        |              |               |               |                  |                |
| *130*                          | Packaging                                                                         |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                                              | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D206-718-011<br>Location: <u>FG-124</u> |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release                                       | 0.00                 |         |        |              |               |               |                  |                |
| *140*                          |                                                                                   |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                                              | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                                   |                      |         |        |              |               |               |                  |                |

*[Signature]*

4X

DAS  
28  
9-89

FEB 23 2015

15/2/24 *[Signature]*

MF  
15-2-23

1000 1000 1000



# Picklist Print

Thursday, February 05, 2015 11:29:54 AM

Page 1

Work Order ID: 122268

\*122268\*

Parent Item: D206-718-011

\*D206-718-011\*

Parent Item Name: Fuel Scupper

Start Date: 7/3/2014

Required Date: 7/14/2014

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev: C Removed manufacturing 05-11-01

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| 80-004-2-12                     |                        | Purchased     | No          |                     |                  | 110             | Each               | 16.0000        | 1           | 8            |               |                |        |
| <b>*80-004-2-12*</b>            |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |        |
| Insert                          |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |        |

DAS  
28  
9-89

Location

ST563

Loc Qty

16

Loc Code

124917

6

m130547

10

DAS  
46  
9-89

DAG  
89  
9-89

2x  
8x

AN3H14A

Purchased

No

110

Each

257.0000

4

32

**\*AN3H14A\***

Bolt

\*\*

Location

ST349

Loc Qty

257

Loc Code

120423

217

M129521

40

DAS  
46  
9-89

DAG  
89  
9-89

32 16

D3270-041

Manufactured

No

110

Each

8.0000

1

8

**\*D3270-041\***

Fuel Scupper Assembly

\*\*

Location

ST

Loc Qty

8

Loc Code

120317

8

110

Each

4.0000

1

8

D3271-1

Manufactured

No

**\*D3271-1\***

Gasket

\*\*

Location

ST032

Loc Qty

4

Loc Code

92405

4

DAS  
46  
9-89

DAG  
89  
9-89

8 4

3x B 129390

DAS  
46  
9-89

DAG  
89  
9-89

FEB 05 2015

5 1x

8-30  
02  
100

100  
100  
100

100

# Picklist Print

Thursday, February 05, 2015 11:29:54 AM

Page 2

Work Order ID: 122268

\*122268\*

Parent Item: D206-718-011

\*D206-718-011\*

Parent Item Name: Fuel Scupper

Start Date: 7/3/2014

Required Date: 7/14/2014

Start Qty: 8.00

Required Qty: 8.00

MS21919-DF6

MS21919WDF6

Purchased

No

110

Each

2.0000

1

8

\*MS21919-DF6\*

Clamp

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST300

2

m127304

2

110

Each

29.0000

1

8

MS27039-1-40

Purchased

No

\*MS27039-1-40\*

Screw

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST284

29

m127432

4

m127831

25

110

Each

1,580.000

1

8

NAS1149D0332J

Purchased

No

\*NAS1149D0332J\*

Washer

DAS  
28  
9-89

Location

Loc Qty

Loc Code

CA

14

m129682

14

ST269

1566

m130325

1566

110

Each

12.0000

1

8

NAS43DD3-128

Purchased

No

\*NAS43DD3-128\*

Spacer

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST262

12

123646

12

DAS 46 9-89  
106074 x4

DAS 46 9-89

DAS 46 9-89

DAS 46 9-89  
FEB 05 2015





5. Additional AN960JD416 washers may be installed under the nuts to ensure 1.5-4 threads in safety on the bolts. Although not generally necessary, it is also acceptable to replace the AN4-15A bolts with longer or shorter AN4 bolts, if required.
6. Lower the aircraft

#### 4. WEIGHT AND BALANCE

| Installation                                              | Weight             | LATERAL         |                       | LONGITUDINAL       |                         |
|-----------------------------------------------------------|--------------------|-----------------|-----------------------|--------------------|-------------------------|
|                                                           |                    | Arm             | Moment                | Arm                | Moment                  |
| D135-692-011 Bearpaw Installation on model EC135 aircraft | 11.8 lb<br>5.36 kg | 0.0 in<br>0.0 m | 0.0 lb-kp<br>0.0 m-kp | 199.7 in<br>5.07 m | 2356 in-lb<br>27.2 m-kp |

#### 5. PARTS LIST

| Qty | Part Number  | Description          |
|-----|--------------|----------------------|
| X   | D135-692-011 | BEARPAW INSTALLATION |
| 4   | D2182B060    | RUBBER CUSHION       |
| 8   | D2274        | RADIUS BLOCK         |
| 2   | D3049-1      | BEARPAW              |
| 8   | D2529        | WASHER               |
| 4   | D2519        | CLAMP                |
| 8   | AN4-15A      | BOLT                 |
| 8   | AN960JD416   | WASHERS              |
| 8   | MS21042L4    | NUT (OR MS21042-4)   |
| 4   | QS100M24S    | CLAMP                |



Work Order ID 122268

Monday, July 14, 2014 1:54:32 PM

Ship Feb 6

\*122268\*

Page 1

Item ID: D206-718-011

Revision ID:

Item Name: Fuel Scupper

Start Date: 7/03/14 Start Qty: 4.00

Required Date: 7/14/14 Req'd Qty: 4.00

Reference:

Accept

\*N9000040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals: Process Plan: MLJ

Date: 14-07-15

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start \*NR1\*

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr                       | Revision Nbr             |                      |         |        |              |               |               |                  |                |
| IIN-D206-718                   | A                        |                      |         |        |              |               |               |                  |                |

100  
\*100\*  
DC  
Document Control  
DOCUMENT CONTROL  
0.00

Doc. Control -USB or Paperwork  
Memo  
Photocopy bluefile & type labels per PPPD206-718-011 CHG001  
0.00

110  
\*110\*  
Packaging  
Pick Kit  
0.00

Packaging  
Memo  
0.00

120  
\*120\*  
QC  
QC4- 100% Inspect kits for completeness  
0.00

Quality Control  
Memo  
0.00

